



The +PLUSeries System comes with everything you need, 220ml & 50ml cartridges, application tips and dispensing guns.



### Product Information

1. 220ml adhesive cartridges are sold 6ea to a case. Adhesive can be purchased in individual quantities.
2. 50ml adhesive cartridges are sold 12ea to a case. Adhesive can be purchased in individual quantities.
3. Static mixing tips are sold in quantities of 6, 72 and 144ea per bag.
4. Dispenser guns are sold 1ea.

### Engineered To Exceed Your Expectations

Fabtech Systems +PLUSeries® 25, 60, 90 second and Composite structural adhesives are a versatile and fast two-part urethane system used for bonding and repairing plastics, composites, aluminum, steel, plaster and nearly anything you can think of commonly used in the O&P manufacturing process. Because it's a structural adhesive, it is significantly stronger than brittle, fracture prone acrylics commonly used in our industry today. These urethanes are so strong you can even drill and tap them! We're confident you'll never want to use smelly toxic acrylics again.



#### +PLUSeries® 25 Second Adhesive

+PLUSeries® 25 Second Cartridge Adhesive System is the fastest curing 2-component urethane known to be on the market. This urethane product is so fast it can often replace Cyanoacrylate "tacking" adhesives. Use this adhesive when you need your job done fast!



#### Features:

- Tan color
- High-strength
- Structural adhesive
- Resistant to elevated temperatures, moisture, most solvents and chemicals
- 25 Second working time
- 50ml and 220ml sizes



#### +PLUSeries® 60 Second Adhesive

+PLUSeries® 60 Second Cartridge Adhesive System is our most popular adhesive. The 60 second adhesive gives you all the same features as the 25 second product, but more working time, and it is still incredibly fast! Use this adhesive when you need just a little bit more working time.



#### Features:

- Tan color
- High-strength
- Structural adhesive
- Resistant to elevated temperatures, moisture, most solvents and chemicals
- 60 Second working time
- 50ml and 220ml sizes

Item #:	Description:
25SS	50ml 25 Second Adhesive
25SL	220ml 25 Second Adhesive

Item #:	Description:
60SS	50ml 60 Second Adhesive
60SL	220ml 60 Second Adhesive



**+PLUSeries® 90 Second Adhesive**

If 60 Seconds is not enough, then 90 seconds should be just right! +PLUSeries® 90 Second Cartridge Adhesive System gives you all the same features as the 25 and 60 second products, but more working time for some of those jobs that may require more time.

**Features:**

- Tan color
- High-strength
- Structural adhesive
- Resistant to elevated temperatures, moisture, most solvents and chemicals
- 90 Second working time
- Only available in 220ml size

Item #:	Description:
90SL	220ml 90 Second Adhesive



**+PLUSeries® Mixing Tips 50ml**

Disposable 50ml mixing tips sold in bags of 6ea, 72ea and 144ea.

**Features:**

- Easy to apply locking hub design
- Tapered end for precise placement of adhesives
- Disposable

Item #:	Description:
169506	50ml Mixing tips package of 6ea
169572	50ml Mixing tips package of 72ea
1695144	50ml Mixing tips package of 144ea



**+PLUSeries® Mixing Tips 220ml**

Disposable 220ml mixing tips sold in bags of 6ea, 72ea and 144ea.

**Features:**

- Easy to apply locking hub design
- Tapered end for precise placement of adhesives
- Disposable

Item #:	Description:
127216	220ml Mixing tips package of 6ea
127272	220ml Mixing tips package of 72ea
1271144	220ml Mixing tips package of 144ea



**+PLUSeries® Composite Adhesive**

+PLUSeries® Composite Adhesive is a two-part black pigmented urethane adhesive designed for structural bonding of today's high performance composite sockets and bracing systems used in O&P. Combined at a 1:1 ratio like our other PLUSeries products, it has a working time of one minute. As fast as our 60 Second products, our Composite adhesive requires little to no surface preparation while providing high strength and excellent fatigue endurance as well as superior toughness! Because of its black pigmentation, it's the perfect choice to use on carbon devices!

**Features:**

- Black color
- High-strength
- Structural adhesive
- Resistant to elevated temperatures, moisture, most solvents and chemicals
- 1 Minute working time
- 50ml and 220ml sizes



Item #:	Description:
C1SS	50ml Composite Adhesive
C1SL	220ml Composite Adhesive



**+PLUSeries® 50ml Dispensing Gun**

50ml Dispensing Gun

**Features:**

- Easy to use design
- Works with any 1:1 50ml size cartridge
- One time purchase

Item #:	Description:
G50	50ml Dispensing Gun



**+PLUSeries® 220ml Dispensing Gun**

220ml Dispensing Gun

**Features:**

- Easy to use design
- Works with 200ml and 220ml cartridges
- One time purchase

Item #:	Description:
G220	220ml Dispensing Gun